

Low Water Cut-Offs – Float Type For Steam Boilers

Series 61 Low Water Cut-Offs

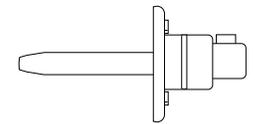


Series 61

Replacement Head Mechanisms

For Series	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
61	61-HD or 6667	140300	Head mechanism	3.5 (1.6)
		153825	Head mechanism	1.5 (0.7)

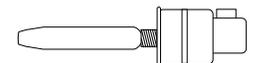
Head mechanisms include a gasket and bolts.



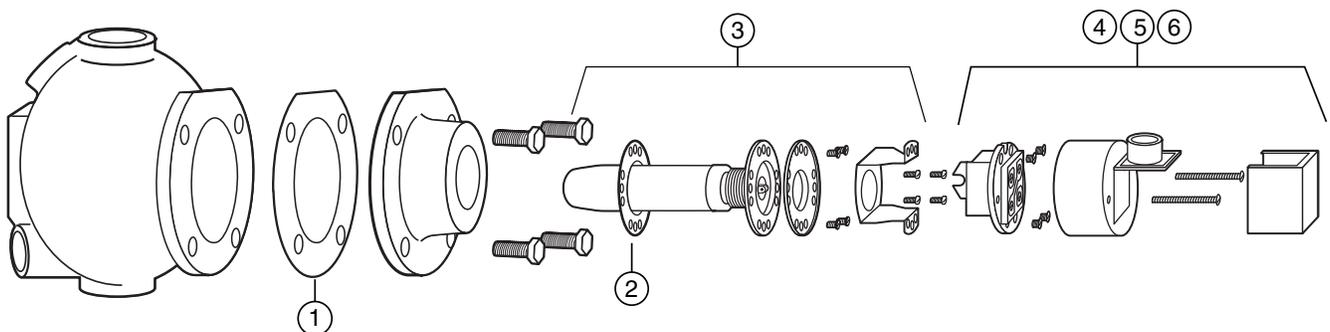
Model 61-HD

Components

Key	Part Number	Catalog Number	Description	Weight lbs. (kg)
1	302600	CO-12	Head Gasket	0.1 (0.5)
2	318800	67-12	Gasket	0.1 (0.5)
3	344200	SA67-2	Float & Bellows Assembly	0.3 (.14)
4	309100	11	Switch	0.5 (.23)
5	309151	11-M	Switch w/Manual Reset	0.5 (.23)
6	309200	11-MV	Switch for Millivolt Service	0.5 (.23)



Model 6667



Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 63

Low Water Cut-Offs

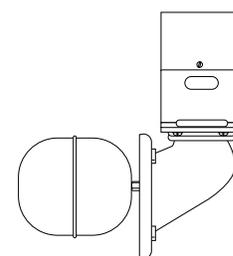


Series 63

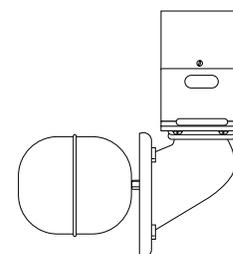
Replacement Head Mechanisms

For Model	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
63	63-HD	142600	Head mechanism w/ No. 2 switch	7.0 (3.2)
63-B				
63-BM	63-M-HD	143200	63-HD w/manual reset	7.0 (3.2)
63-M				

Head mechanisms include a gasket and bolts.



Model 63-HD



Model 63-M-HD

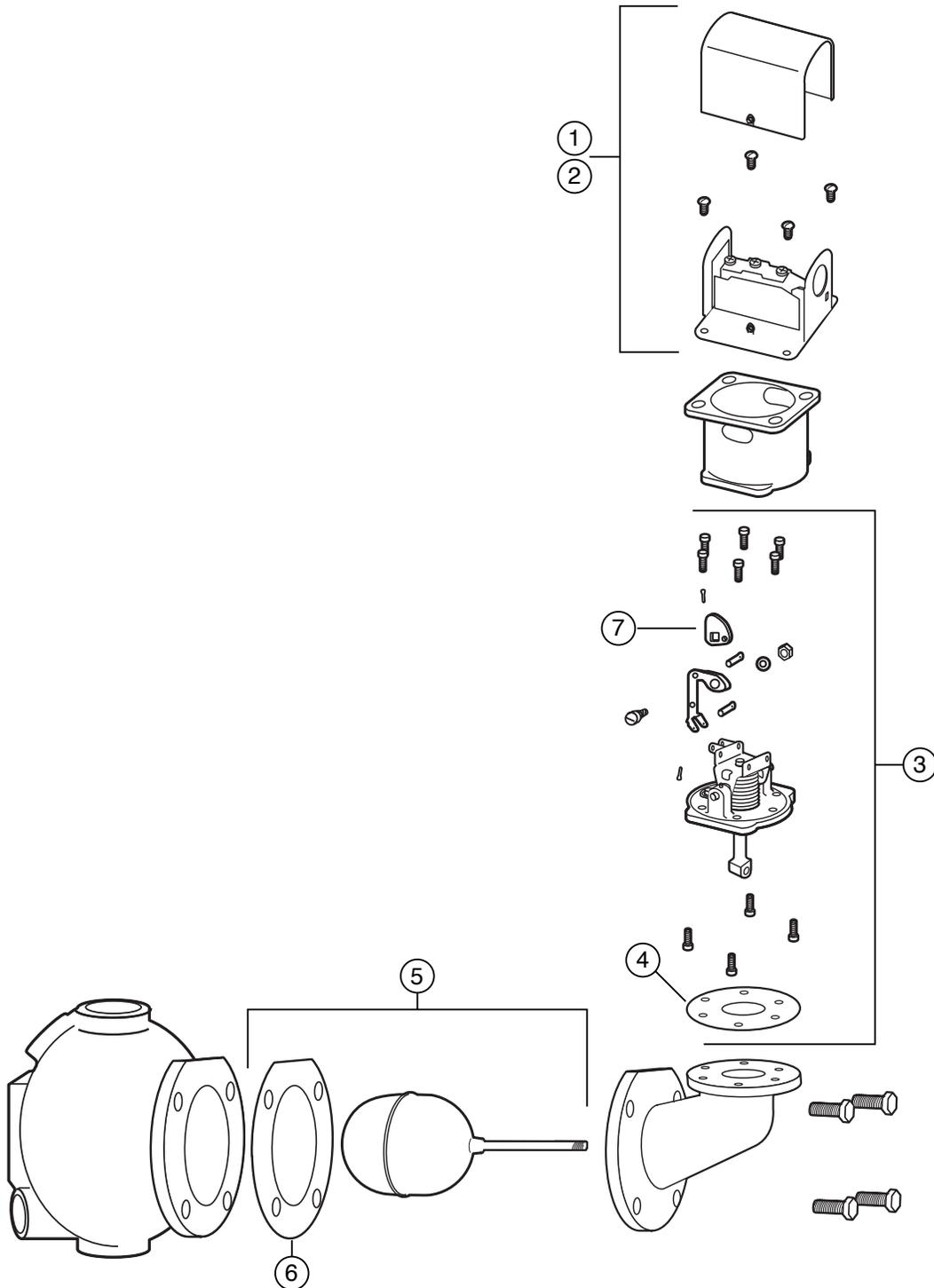
Components (shown on page 9)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	110000	2	Switch	1.0 (0.5)
2	110100	2-M	Switch w/manual reset	1.0 (0.5)
3	343200	SA63-5	Bellows assembly	1.5 (7.3)
4	302500	CO-11	Gasket	0.1 (.05)
5	343400	SA63-30	Float	1.0 (0.5)
6	302600	CO-12	Head gasket	0.1 (.05)
7	302900	CO-106	Cam	0.1 (.05)

Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 63 (continued)
Low Water Cut-Offs

Components



Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 64

Low Water Cut-Offs

Replacement Head Mechanisms

For Series	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
64	64-HD	144400	Head mechanism	4.0 (1.8)
64-A				

Head mechanisms include a gasket and bolts.

Components (shown on page 11)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	343600	SA64-30	Float assembly	1.0 (0.5)
2	302600	CO-12	Head gasket	0.1 (.05)
3	343500	SA64-2	Bellows assembly (includes item 2)	0.3 (.14)
4	318800	67-12	Gasket	0.1 (.05)
5	309100	11	Switch	0.5 (.23)
6	309151	11-M	No. 11 w/manual reset	0.5 (.23)
7	309200	11-MV	No. 11 for Millivolt service	0.5 (.23)
8*	332800	MA-259	Quick hook-up fittings (includes item 8, 9, 10)	4.5 (2.0)
9*	351800	SA259-24	Upper quick hook-up	1.7 (.77)
10*	349500	SA159-24	Lower quick hook-up	1.7 (.77)
11*	349400	SA159-17	Black "Y" assembly	2.3 (1.0)

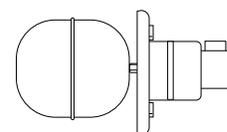
*Available for 64-A models only



Series 64



Model 64-A

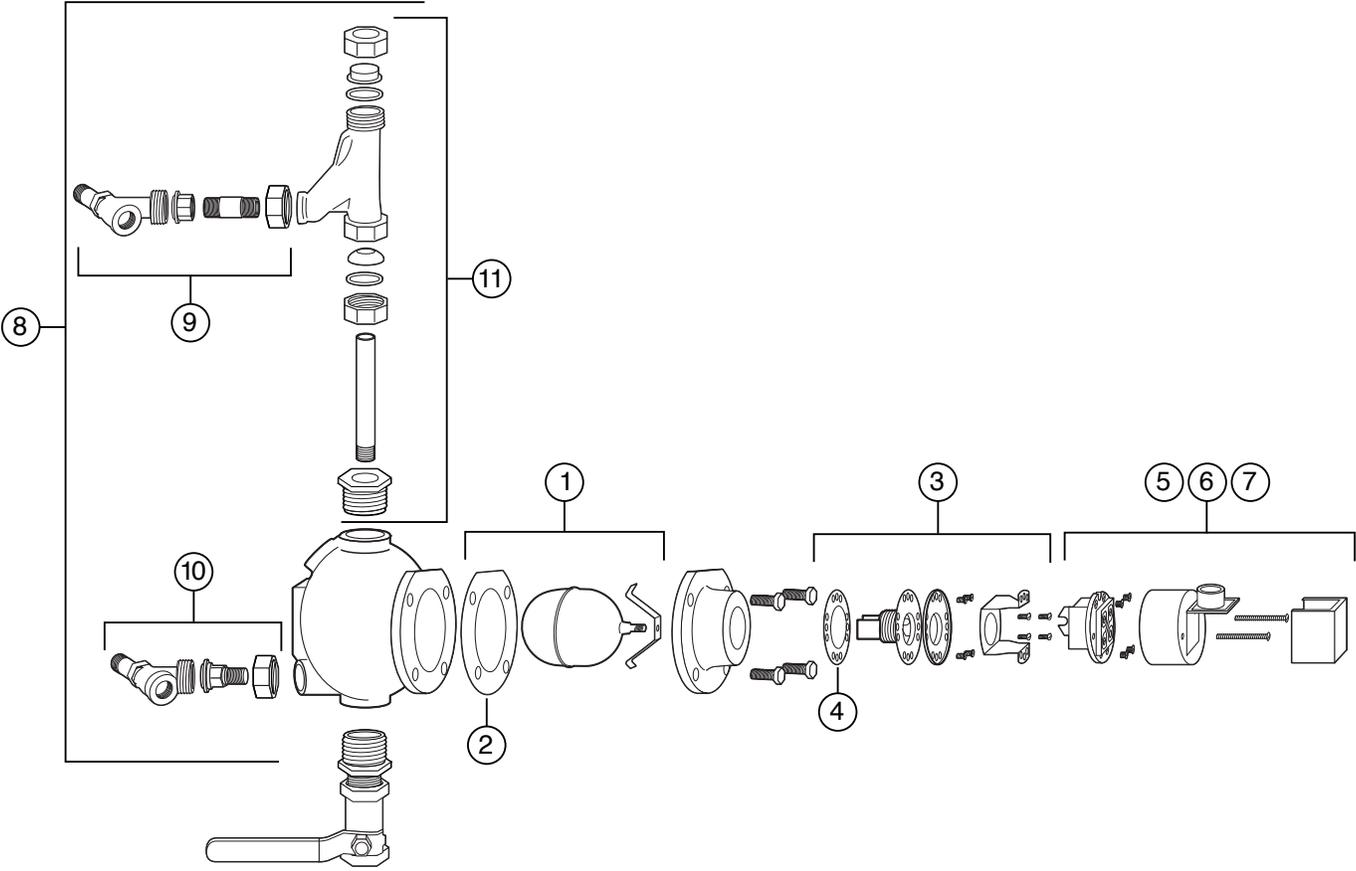


Model 64-HD

Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 64 (continued)
Low Water Cut-Offs

Components



BOILER CONTROLS

Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 764

Low Water Cut-Offs

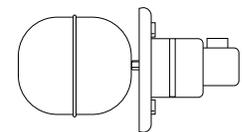
Replacement Head Mechanisms

For Series	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
764	64-HD	144400	Head mechanism	4.0 (1.8)

Head mechanisms include a gasket and bolts.



Series 764



Model 64-HD

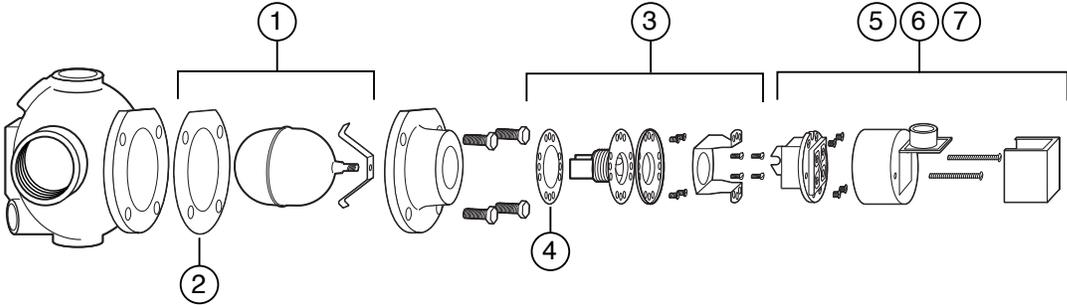
Components (shown on page 13)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	343600	SA64-30	Float assembly	1.0 (0.5)
2	302600	CO-12	Head gasket	0.1 (.05)
3	343500	SA64-2	Bellows assembly (includes item 2)	0.3 (.14)
4	318800	67-12	Gasket	0.1 (.05)
5	309100	11	Switch	0.5 (.23)
6	309151	11-M	No. 11 w/manual reset	0.5 (.23)
7	309200	11-MV	No. 11 for Millivolt service	0.5 (.23)

Low Water Cut-Offs – Float Type For Hot Water Boilers

Series 764 (continued)
Low Water Cut-Offs

Components



BOILER CONTROLS

Low Water Cut-Offs – Float Type For Steam Boilers

Series 67

Low Water Cut-Offs

Replacement Head Mechanisms

For Model	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
67				
67-LQHU	6667	153825	Head mechanism	1.5 (0.7)
67-G	6667MV	153850	6667 for Millivolt service	1.5 (0.7)



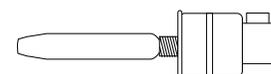
Series 67



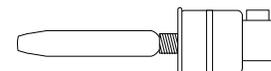
**Model 67-LQHU
(without quick hook-up fittings)**

Components (shown on page 15)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	344100	SA66-35	Upper tube assembly	1.0 (0.5)
2	334600	MA559	Quick hook-up fittings	2.5 (1.1)
3	318800	67-12	Gasket	0.1 (.05)
4	344200	SA67-2	Float and bellows assembly	1.0 (0.5)
5	309100	11	Switch	0.5 (.23)
6	309151	11-M	Switch w/manual reset	0.5 (.23)
7	309200	11-MV	No. 11 for Millivolt service	0.5 (.23)
8	310447	14-B	Blow-down valve	0.5 (.23)
9	313200	37-39	Blow-down valve gasket	0.1 (.05)



Model 6667

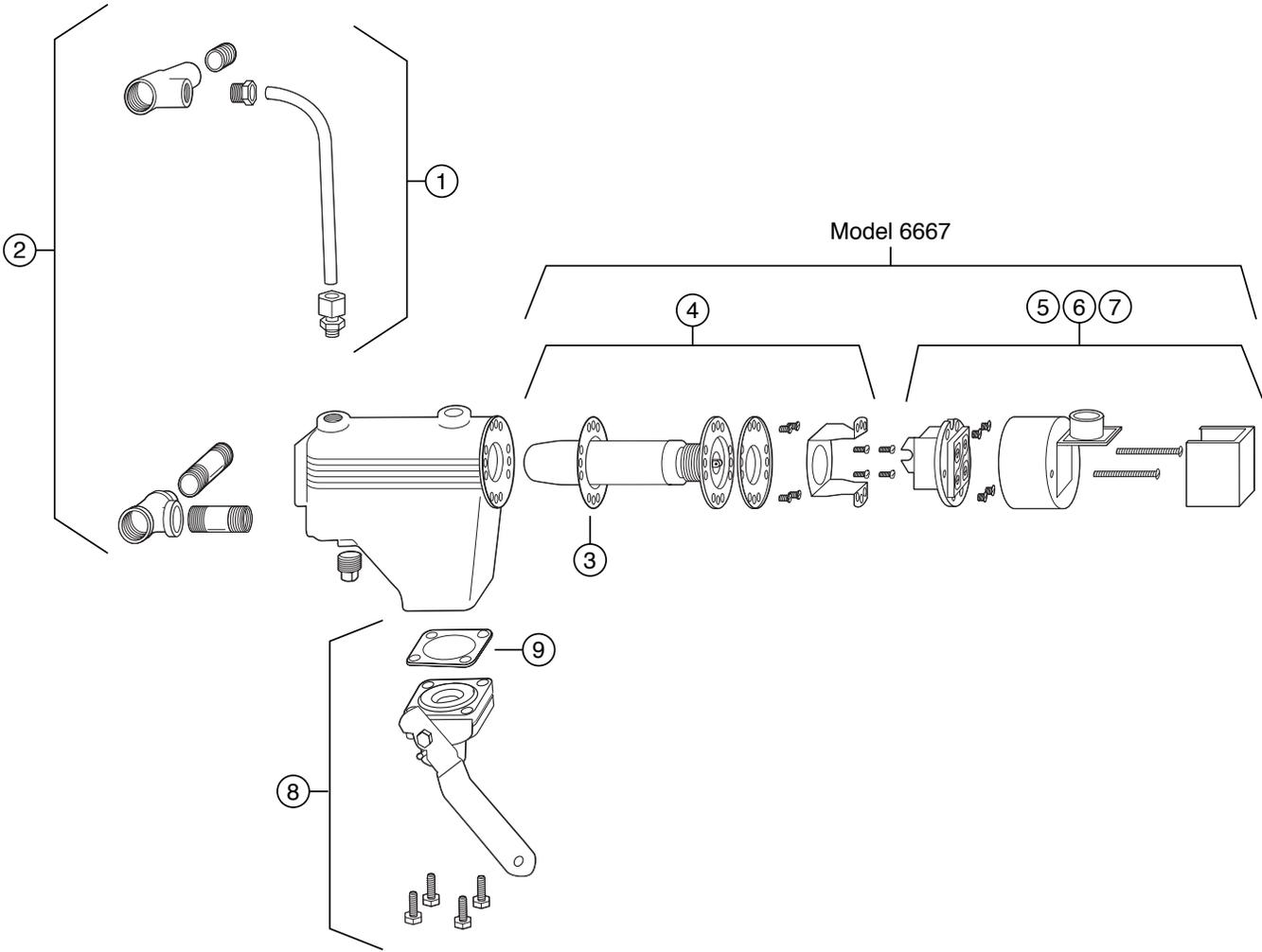


Model 6667MV

Low Water Cut-Offs – Float Type For Steam Boilers

Series 67 (continued)
Low Water Cut-Offs

Components



BOILER CONTROLS

Low Water Cut-Offs – Float Type For Steam Boilers

Series 767 Low Water Cut-Offs

Replacement Head Mechanisms

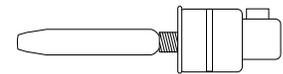
For Model	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
767	6667	153825	Head mechanism	1.5 (0.7)



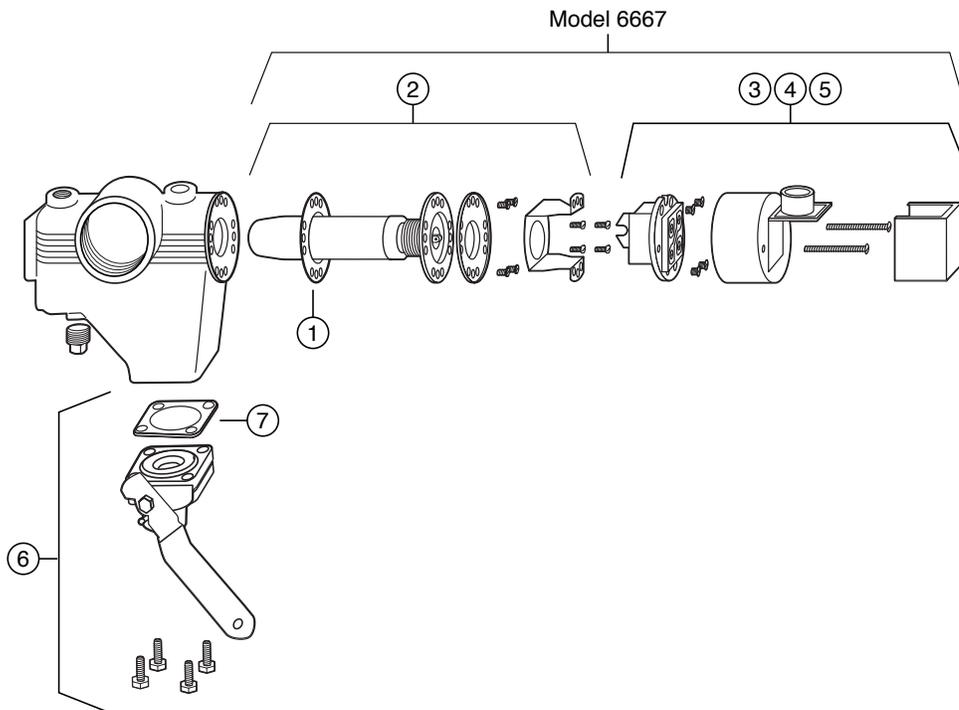
Series 767

Components

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	318800	67-12	Gasket	0.1 (.05)
2	344200	SA67-2	Float and bellows assembly	1.0 (0.5)
3	309100	11	Switch	0.5 (.23)
4	309151	11-M	Switch w/manual reset	0.5 (.23)
5	309200	11-MV	No. 11 w/Millivolt service	0.5 (.23)
6	310447	14-B	Blow-down valve	0.5 (.23)
7	313200	37-39	Blow-down valve gasket	0.1 (.05)



Model 6667



Low Water Cut-Offs – Float Type For Steam Boilers

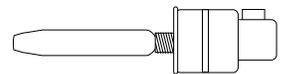
Series 69 Low Water Cut-Offs

Replacement Head Mechanisms

For Model	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
69				
69-J				
169				
269	6667	153825	Head mechanism	1.5 (0.7)
369				
469				
569				
69-MV-P	6667-MV	153850	6667 w/Millivolt service	1.5 (0.7)
369-MV				



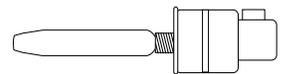
Series 69



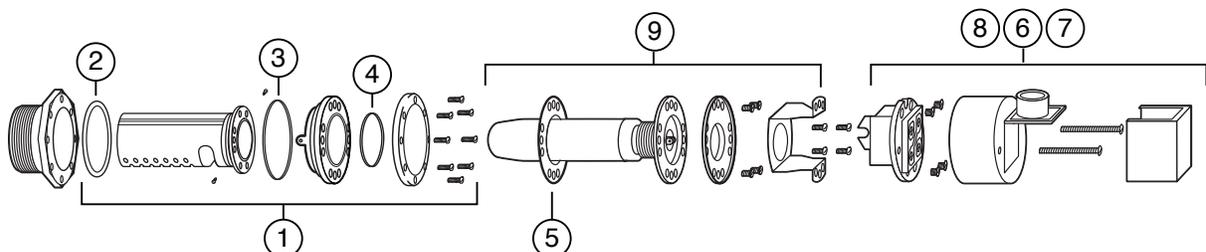
Model 6667

Components

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	344300	SA69-104	Shield assembly	0.5 (.23)
2	320500	69-112	Gasket	0.1 (.05)
3	318826	69-113	O-ring	.01 (.004)
4	318827	69-114	O-ring	.01 (.004)
5	318800	67-12	Gasket	0.1 (.05)
6	309100	11	Switch	0.5 (.23)
7	309151	11-M	Switch w/Manual Reset	0.5 (.23)
8	309200	11-MV	Switch for Millivolt Service	0.5 (.23)
9	344200	SA67-2	Float & Bellows Assembly	0.1 (.05)



Model 6667MV



Combination Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 42 and 42S Low Water Cut-Off/Pump Controllers



Series 42S

Replacement Head Mechanisms

For Model	Repl. Head Model No.	Part Number	Description	Weight lbs. (kg)
42S	42S-HD	129502	Head mechanism	7.5 (3.4)

Head mechanisms include a gasket and bolts.

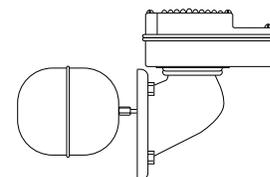
Components (shown on page 19)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	302600	CO-12	Head gasket	0.1 (.05)
2*	328300	MA-159	Quick hook-up fittings (includes items 4, 5, 6)	6.0 (2.7)
3*	351800	SA259-24	Upper quick hook-up fittings	1.7 (.77)
4*	349500	SA159-24	Lower quick hook-up fittings	1.7 (.77)
5*	349400	SA159-17	Black "Y" assembly	3.0 (1.4)
6	347900	SA150-106R	Bellows Assembly	0.4 (.18)

* Available for 42S-A models only.



Model 42S-A



Model 42S-HD

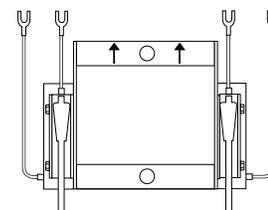
Replacement Switch Information

IMPORTANT:

- Snap switches must be replaced as an assembly.
- We recommend complete head replacement to eliminate the need for field replacement of the switch assembly.
- Series 42 & 42S Replacement Switch Assemblies are not interchangeable and must be selected and ordered for the specific control model(s) on which they will be installed.

Replacement Switch Assemblies For Series 42S

For Model	Repl. Switch Model No.	Part Number	Description	Weight lbs. (kg)
42S	SWA-42S	310488	Snap-action switch assembly	0.5 (.23)

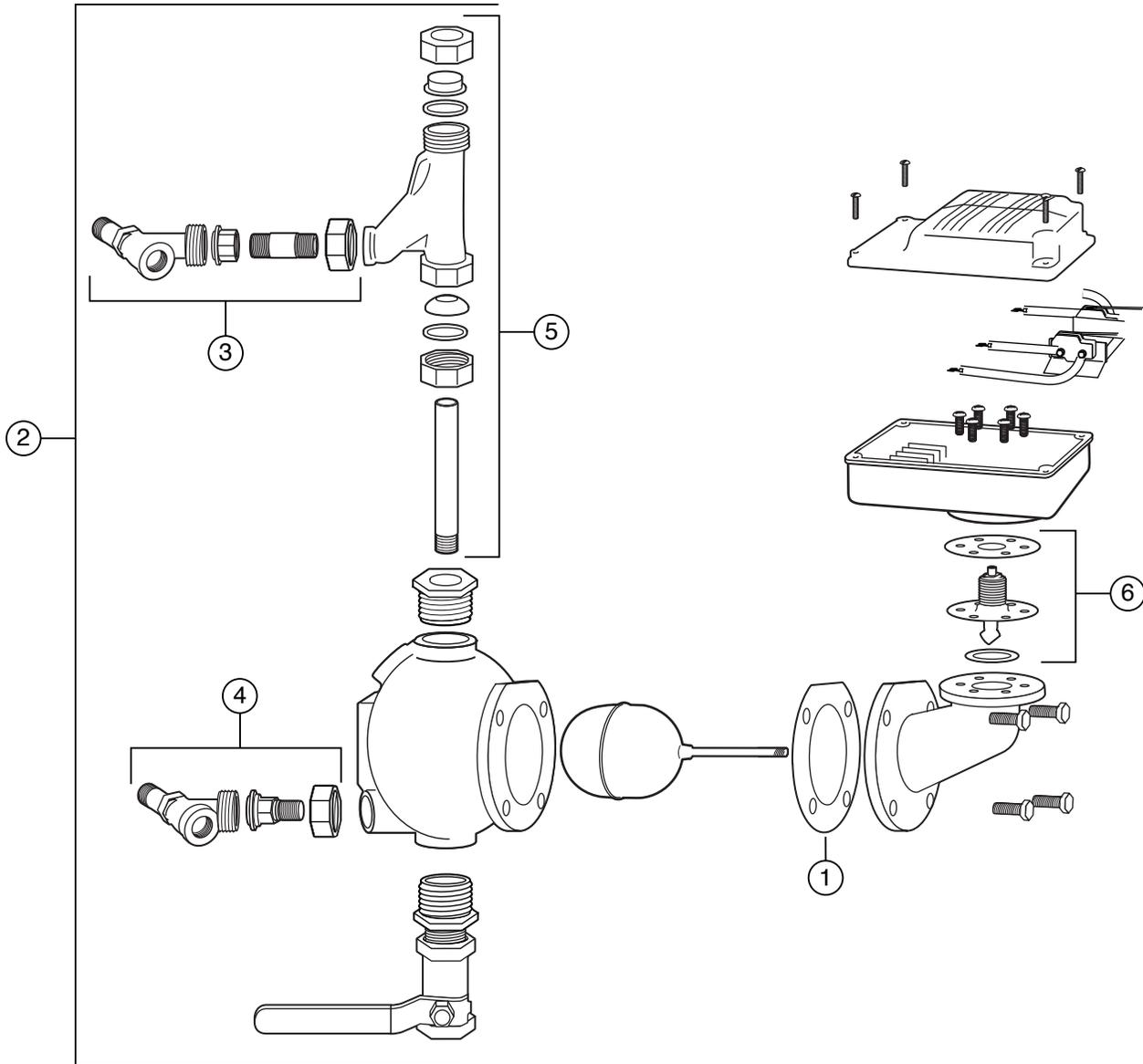


Model SWA-42S

Combination Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 42 and 42S (continued)
Low Water Cut-Off/Pump Controllers

Components



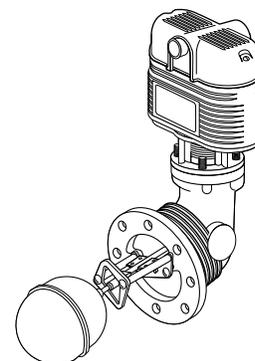
Combination Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 93 & 193

Low Water Cut-Off/Pump Controllers

Replacement Head Mechanisms

For Model	Part Number	Repl. Head Model No.	Description	Weight lbs. (kg)
93, 193	162400	93-HD	Head mechanism	16 (7.25)
	163200	93-7B-HD	Head mechanism with 7B switch	16 (7.25)
	162600	93-M-HD	Head mechanism, manual reset	16 (7.25)
	163300	93-7B-M-HD	Head mechanism with 7B switch, manual reset	16 (7.25)



Series 93-HD

Components (shown on page 21)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	162402	93-HDLS	Head w/o switch	15.0 (6.8)
2	345700	SA91-60	Float (includes item 3)	0.7 (.32)
3	325400	150-14	Gasket	0.1 (.05)
4	110300	5	Electric switch	3.5 (1.6)
5	110400	5-M	No. 5 w/manual reset	3.5 (1.6)
6	110800	7B	Electric switch/ proportioning control	4.0 (1.8)
7	110900	7B-M	No. 7B w/manual reset	4.0 (1.8)



Series 93

#5 Switch

1	344800	SA91-30B	Burner Switch Contact Assembly <small>(Red dot on terminal panel) (Includes 1A terminal panel)</small>	0.1 (.05)
2	345000	SA91-30P	Pump Switch Contact Assembly <small>(Blue dot on terminal panel) (Includes 2A terminal panel)</small>	0.1 (.05)

#7B Switch

1	344800	SA91-30B	Burner Switch Contact Assembly <small>(Red dot on terminal panel) (Includes 1A terminal panel)</small>	0.1 (.05)
2	309000	7B-1R	Resistor/Slide Wire Assembly	0.1 (.05)
3	345150	SA7-30	Terminal Panel	0.5 (.23)

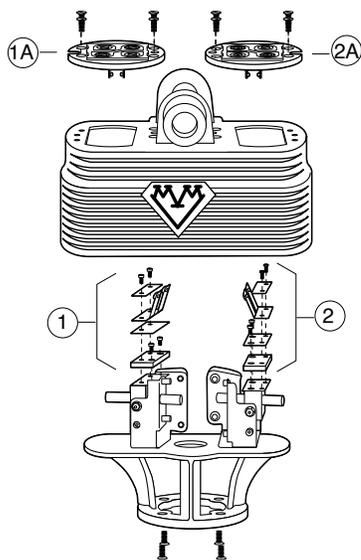
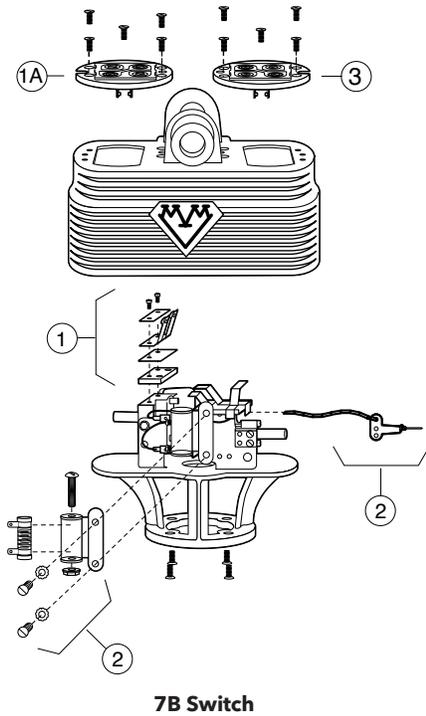
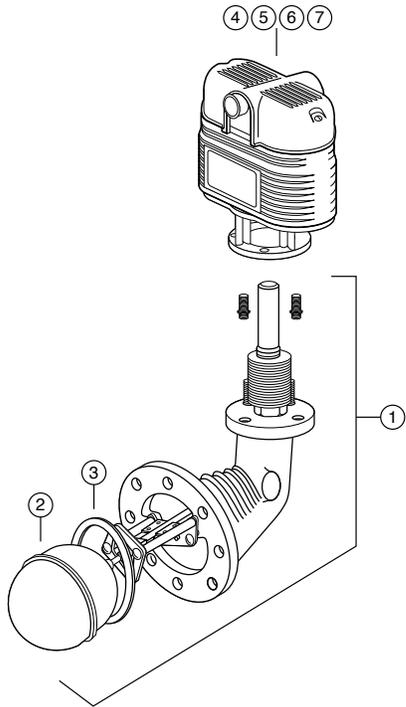


Series 193

Combination Low Water Cut-Off/ – Pump Controllers For Steam Boilers

Series 93 & 193 (continued)
Low Water Cut-Off/Pump Controllers

Components



5 Switch

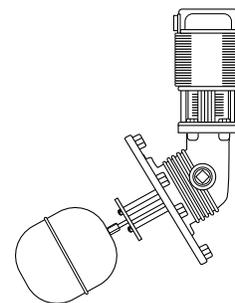
Combination Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 94 & 194

Low Water Cut-Off/Pump Controllers

Replacement Head Mechanisms

For Model	Part Number	Repl. Head Model No.	Description	Weight lbs. (kg)
94, 194	165300	94-HD	Head mechanism	21 (9.52)
	166000	94-M-HD	Head mechanism, manual reset	21 (9.52)
	166400	94-7B-HD	Head mechanism with 7B switch	21 (9.52)
	166500	94-7B-M-HD	Head mechanism with 7B switch, manual reset	21 (9.52)



Series 94-HD

Components (shown on page 23)

Item Number	Part Number	Model Number	Description	Weight lbs. (kg)
1	165302	94-HDLS	Head w/o switch	15.0 (6.8)
2	345700	SA91-60	Float (includes item 3)	0.7 (.32)
3	323300	92-68	Gasket	0.1 (.05)
4	110300	5	Electric switch	3.5 (1.6)
5	110400	5-M	No. 5 w/manual reset	3.5 (1.6)
6	110800	7B	Electric switch/ proportioning control	4.0 (1.8)
7	110900	7B-M	No. 7B w/manual reset	4.0 (1.8)



Series 94

#5 Switch

1	344800	SA91-30B	Burner Switch Contact Assembly (Red dot on terminal panel) (Includes 1A terminal panel)	0.1 (.05)
2	345000	SA91-30P	Pump Switch Contact Assembly (Blue dot on terminal panel) (Includes 2A terminal panel)	0.1 (.05)

#7B Switch

1	344800	SA91-30B	Burner Switch Contact Assembly (Red dot on terminal panel) (Includes 1A terminal panel)	0.1 (.05)
2	309000	7B-1R	Resistor/Slide Wire Assembly	0.1 (.05)
3	345150	SA7-30	Terminal Panel	0.5 (.23)

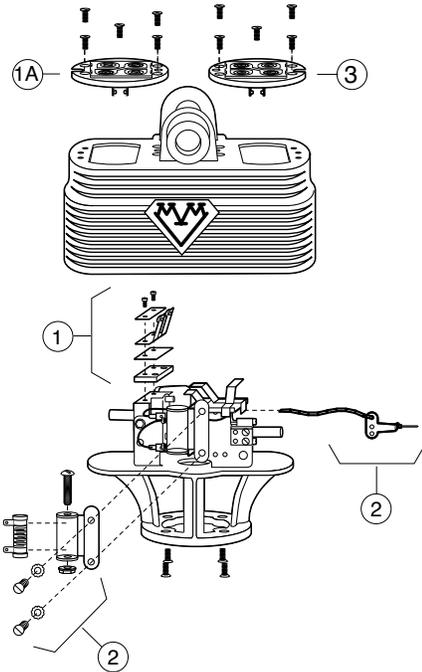
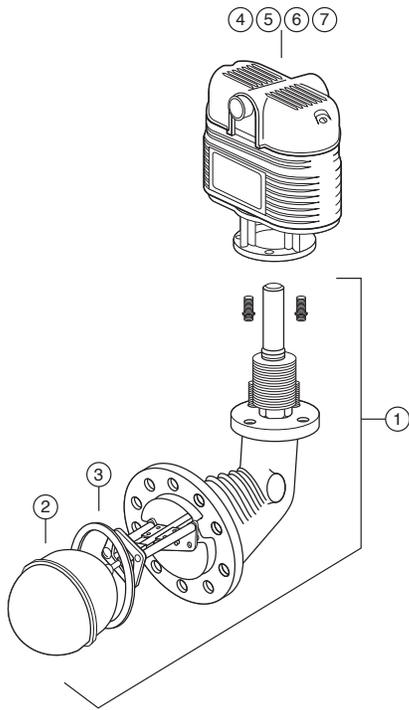


Series 194

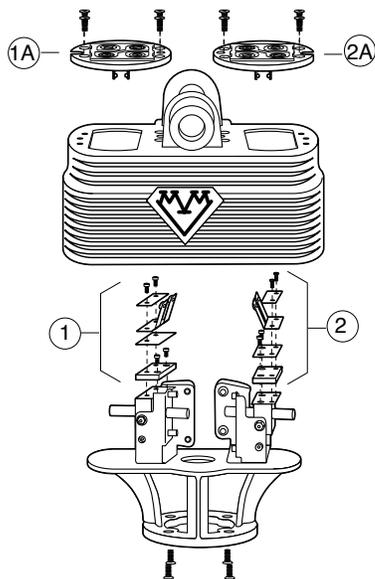
Combination Low Water Cut-Off/ – Pump Controllers For Steam Boilers

Series 94 & 194 (continued)
Low Water Cut-Off/Pump Controllers

BOILER CONTROLS



7B Switch



5 Switch

Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 150, 150S Series 157, 157S

The Series 150S is available as an alternative for Series 150 LWCO controls that contain mercury switches. Please keep in mind that in a replacement or repair situation you do not have to change out the entire control. A head replacement (i.e. 150S-HD) is all that's required.

There may be additional letters such as 'B', 'R', 'RL', etc. in the sales catalog designation of the control. These additional letters designate tapping locations and sizes which have no effect on which head mechanism to purchase. All head mechanisms are interchangeable and can be installed on any body.

'MD' Models

The 'MD' model should be used as a replacement head when the boiler operating pressure is less than 50 psi. These were created to provide a control with factory settings to compensate for the narrowing of setpoints. The larger differential between pump on and burner off reduces the potential for nuisance burner shutdown.

It is important to understand that there are requirements that lead to the best performance of ALL level controllers and LWCO's:

- Use of properly-sized pump starters/relays in the pump control circuitry
- Pumps that are balanced to the system requirements
- Equalizing piping, per the boiler manufacturer's recommendations, to properly sense the boiler water level
- Industry accepted blowdown piping to provide best cleaning action of the control chamber, float linkage mechanism and/or probes
- Proper periodic blowdown of the boiler controls.
- Proper chemical treatment of boiler water.
- Annually cleaning and careful examination of the float mechanism, probes, and electrical switches or controls. More frequent cleaning may be required for exceptionally dirty steam systems.



150 or 150S
Float Chamber Body



157 or 157S
Water Column Body

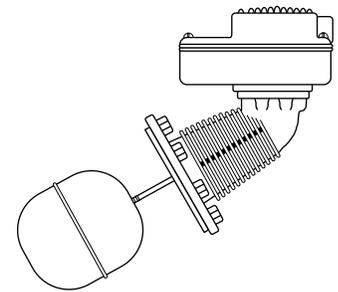
Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 150, 150S Series 157, 157S

(continued)

Replacement Head Mechanisms

For Model	Part Number	Repl. Head Model No.	Description	Weight lbs. (kg)
150S-HD	173003		Head mechanism	11.0 (5.0)
150S-M-HD	173203	150S-HD	w/manual reset	11.0 (5.0)
150S-MD-HD	173103	150S-HD	w/maximum differential	11.0 (5.0)
150S-M-MD-HD	173302	150S-HD	w/manual reset and maximum differential	11.0 (5.0)
158S-HD	178602		Head mechanism	12.5 (5.7)
158S-M-HD	178702	158-S-HD	w/manual reset	12.5 (5.7)
159S-HD	178702		Head mechanism	12.0 (5.7)



Series 150S-HD

Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 150, 150S Series 157, 157S

IMPORTANT:

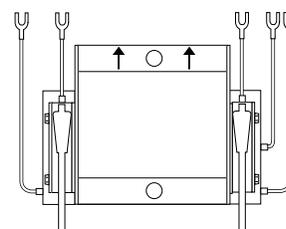
- Snap switches **must** be replaced as an assembly.
- We recommend complete head replacement to eliminate the need for field adjustment of the switch assembly.
- Series 150S and 157S replacement switch assemblies are not interchangeable with Series 150 and 157 mercury switch controls.

Note:

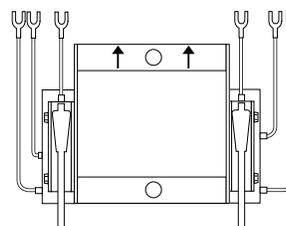
Manual reset models with date code 03K (October 2003) or older require the purchase of a new head.

Replacement Switch Assemblies for Series 150S and 157S

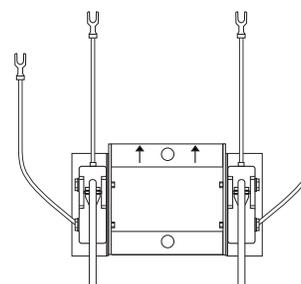
For Model	Repl. Switch Model No.	Part Number	Description	Weight lbs. (kg)
All 150S & 157S Units Except 'MD' Models	SWA-150S	310462	Snap-action switch assembly	0.5 (.23)
All 150S & 157S 'MD' Models	SWA-150S-MD	310464	Snap-action switch assembly for maximum differential models	0.5 (.23)
All 158S Models	SWA-158S	310468	Snap-action switch assembly for Model 158S	0.5 (.23)
All 159S Models	SWA-159S	310470	Snap-action switch assembly	0.5 (.23)



**Model SWA-150S
Model SWA-150S-MD**



Model SWA-158S

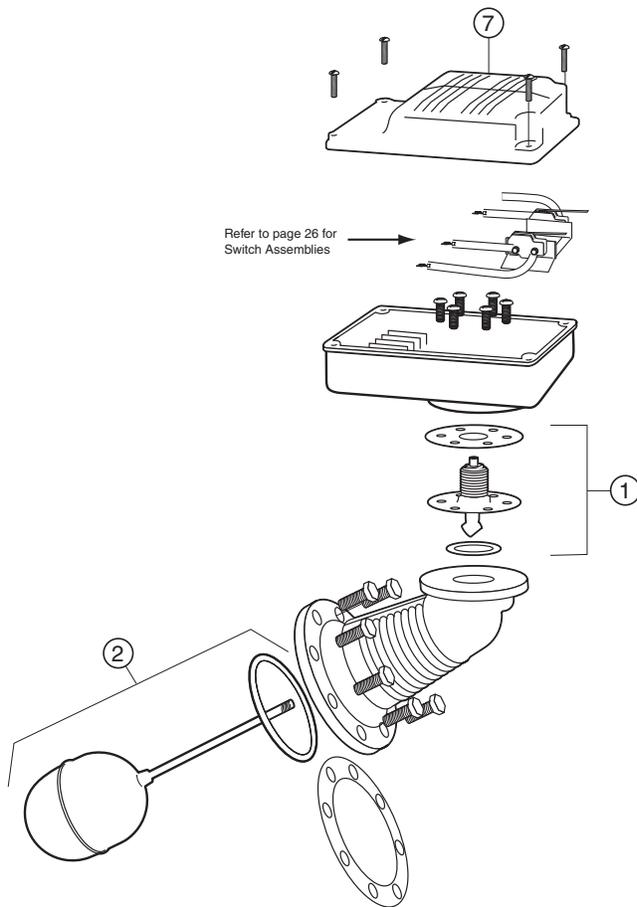


Model SWA-159S

Switch assemblies include a mounting bracket and color-coded terminal connection wires.

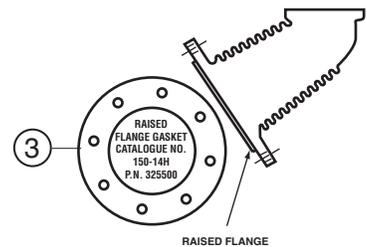
Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 150, 150S
Series 157, 157S (continued)

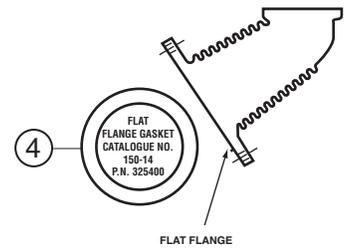


Series 150S

Series 150 Head Gasket and Casting



This new gasket, specifically designed for the Raised Flange Heads, may be used.



This gasket **must** be used on the Flat Flange Heads.

Components

Item Number	Model Number	Part Number	Description	Weight lbs. (kg)
1	SA150-106R	347900	Bellows assembly	0.4 (.18)
2	SA150-11	347600	Float & rod	1.0 (0.5)
3	150-14H	325500	Head gasket for raised face flange head, 8 holes	0.5 (.23)
4	150-14	325400	Head gasket for flat face flange head, no holes	0.5 (.23)
7	150-436	326950	Cover	.435 (.19)

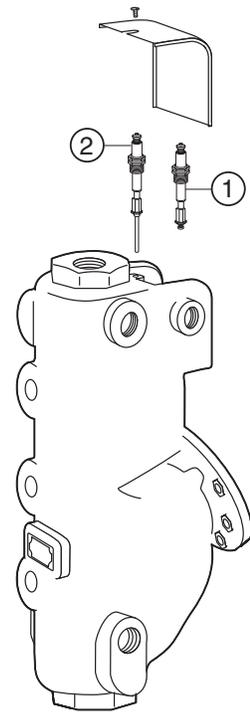
Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 150, 150S

Series 157, 157S (continued)

Components

Item Number	Model Number	Part Number	Description	Weight lbs. (kg)
1	EA-157-S	354106	Short electrode for 157S-RBP	0.5 (.23)
2	EA-157-L	354107	Long electrode for 157S-RBP	0.5 (.23)



Model 157S-RBP

Low Water Cut-Off/Pump Controllers For Steam Boilers

Series 1575

Components

Item Number	Model Number	Part Number	Description	Weight lbs. (kg)
1	150E-CU	310490	Control unit, automatic reset	2.07 (.96)
2	PA-750-HP	176319	High Pressure Probe	0.5 (0.23)
3	PS-1-SS	179530	Sensing Probe Rod-12"	0.5 (0.23)

